

Crush the competition

with vibrant, direct can printing that turns heads.



QUANTITY		CORE		PREMIUM RANGE		
CANS	(LAYERS/ PALLETS)	GLOSS	MATT	MATT + SPOT GLOSS	GLOSS + SPOT MATT	TEXTURED GLOSS
778	2 Layers	\$1.03	\$1.03	\$1.05	\$1.05	\$1.06
3,112	8 Layers	\$0.68	\$0.68	\$0.70	\$0.70	\$0.71
6,224	1 Pallet *	\$0.57	\$0.57	\$0.59	\$0.59	\$0.60
12,448	2 Pallets	\$0.53	\$0.53	\$0.55	\$0.55	\$0.56
24,896	4 Pallets	\$0.49	\$0.49	\$0.51	\$0.51	\$0.52
37,344	6 Pallets	\$0.47	\$0.47	\$0.49	\$0.49	\$0.50
49,792	8 Pallets	\$0.44	\$0.44	\$0.46	\$0.46	\$0.47

* 1 Pallet = 16 Layers

After your design is approved your direct printed cans will be heading your way in as little as two weeks.

MINIMUM ORDER

For a single design, the minimum order quantity is 2 layers (778 cans). If you're ordering multiple designs, let us know your packing order and we'll ensure the cans are layered to align with your canning process.

INSIDE TIP!

You probably already know this, but the more you order the less each can costs. That's why we recommend ordering at least 1 pallet (6,224 cans) to get the biggest bang for your buck.



PREMIUM RANGE

The premium digital can range is exclusive to Onpack (because we really dig cans)

- Eye catching spot gloss/matt to really enhance your product
- Textured gloss for a unique tactile feel

MULTI PRODUCTS

If ordering less than 1 Pallet made up of multiple products there is a surcharge of 1c per can for each additional product.

SAMPLE PRINTS

Samples prints can be done at a cost of \$95+GST. Sample prints can take up to two weeks depending on production schedule.

CLASSIC LIDS

- Silver lids 6c each sold in increments of 2,850 (5 Sleeves).
- Black and Gold lids 9c each sold in increments of 2,850 (5 Sleeves).

DUNNAGE

A refundable deposit of \$140+GST applies to each pallet. Your deposit is refunded when the pallets, divider sheets and top braces are returned to us.

PAYMENT TERMS

Customers without trading accounts are required to pay a deposit prior to production and the balance of payment prior to dispatch. Onpack does offer credit terms but subject to credit approval.

CONTRACT PRICING

If you have forecast annual volume of greater than 100,000 cans please speak to us about contract rates.

FREIGHT SURCHARGE

- Above Rates include freight to Melbourne, Sydney and Adelaide Metro.
- For all other regions freight surcharge will apply

NOTES

- Prices exclude GST and subject to change

DIELINE

375ML CLASSIC CAN



Dieline not to scale

File size

- Total file area including no type and distortion areas: 207.345 x 118.5mm.

Preparing artwork

- Open our supplied artwork dieline in either Adobe Illustrator or Indesign.
- Place all artwork on the 'Artwork' layer.
- Minimum type size is 4pt (6pt for reversed white text).
- Fully embed/outline all fonts (not sub-setted).
- Embed all images/files.
- Set image resolution to no less than 300dpi.

Warp zone

- Artwork within the warp zone will become distorted, so avoid small type and details in this area.

Document colours

- All Images should be CMYK.
- Where possible please provide all other colours as Pantone. Ensure PMS colours have conventional Pantone names.

Spot varnish

- Create spot varnish using the appropriately named spot colour in the swatches palette (e.g. Spot Gloss/Spot Matt) and placing it on a 'Spot Varnish' layer.

White ink

- If white ink is required, create a swatch called 'White' in the swatches palette. Keep white areas on a separate layer.

Metallic

- The base colour of the can provides a metallic appearance. To incorporate this effect into your design, ensure that areas requiring a metallic look are not placed over white ink in the 'White Ink' layer.

Barcode

- The barcode is to be minimum 80% magnification with adequate quiet zones.
- Refer to the GS1 Australia website (gs1au.org) to find out how to get a barcode or for more information about specifications.

Alcohol labelling

- Refer to the Food Standards Australia and New Zealand website (foodstandards.gov.au) for information including pregnancy warnings and ALC/VOL standard drinks labelling.